



D4738-1 REAR LOCKER EXTENDER

TABLE 1

POSITION	MATERIALS
1	TOOL SURFACE
2	GEL COAT
3	7725 FIBER GLASS
4	3/4 oz CHOPPED STRAND MAT
5	7725 FIBER GLASS
6	7725 FIBER GLASS
7	PRIMER

TABLE 2

POSITION	MATERIALS
1	TOOL SURFACE
2	GEL COAT
3	7725 FIBER GLASS
4	3/4 oz CHOPPED STRAND MAT
5	7725 FIBER GLASS
6	7725 FIBER GLASS
7	7725 FIBER GLASS
8	7725 FIBER GLASS
9	7725 FIBER GLASS
10	PRIMER

TABLE 3

MATERIAL USED	DESCRIPTION
GEL COAT	4314-001 DURA FR WHITE GEL COAT
FIBER GLASS MAT	OWENS CORNING OR EQUIVALENT 3/4 oz CHOPPED STRAND MAT
FIBER GLASS CLOTH	HEXCEL 7725 FIBER GLASS
RESIN SYSTEM	PCCR 7524425UPR
PRIMER	DEFT MIL-PRF-85582E TYPE 1, CLASS 1

UNDER REVIEW
URF16-567 DB
16.04.26

RELEASED
2013-04-17

- NOTES:
1) MATERIAL: SEE TABLE 3
2) FINISH: SEE TABLES 1, 2, & 3
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 4.0 ~ 6.0 lbs
8) LAMINATE PER DART QSI 006. LAMINATION SCHEDULE PER THIS DRAWING
9) LAYUP USING DT9871 MOLD. WET LAYUP WITH BAG/VACUUM
10) TRIM & DRILL PER DT9908. OPEN HOLES TO Ø0.196
11) CONSTRUCTION: SEE TABLES 1 & 2
12) MATTE TO HOLD DOWN CORNERS AS REQUIRED

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MFG. APPR.	DC	D4738	SHEET 1 OF 1
APPROVED	DC	TITLE	SCALE
DE APPR.	DC	407 REAR LOCKER EXTENDER	NTS
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